Trans/Air Manufacturing

15 Preventative Maintenance Action Items

An ounce of prevention is worth a pound of cure… Pay now or pay later! Make a commitment to a Preventive Maintenance Program.

- **Practice preventive maintenance**
  Be proactive ... A cost effective preventive maintenance program can prevent costly down time and repairs

- **Budget for reliability**
  Spend some to save some ... Preventive maintenance budget should be 5% of system purchase price per year

- **Formulate a regular preventive maintenance schedule**
  Use our Preventative Maintenance Schedule....And schedule climate control preventive maintenance concurrent with chassis preventive maintenance

- **Train Drivers**
  Train your drivers…Squealing, grinding, smell of hot metal or rubber indicates need for service

- **Establish service provider**
  Locate and get to know your local Trans/Air Authorized Service Center

- **Clean evaporator filters**
  Order extra filters…They can be washed and put on the shelf for rotation

- **Clean evaporator coils**
  Dust and dirt clog evaporator coil and inhibit heat transfer...Vacuum if necessary

- **Clean Condenser Coils**
  Transfer….Clean with low pressure hose…Use non-corrosive cleaner….Consider ordering winter covers

- **Check Belts**
  Change yearly…Cracked or glazed belts require immediate replacement

- **Check the mount kit**
  Loose hardware allows vibration, promoting early weldment / compressor failure

- **Check refrigerant**
  Color coded dot in sight glass will indicate damaging moisture ... Oil indicates leaks at hose / fittings

- **Check electrical system**
  Check for abrasion, blown fuses, and alternator operation

- **Off season preventive maintenance**
  Run system in off season to lubricate compressor seals

- **Maintain vehicle engine**
  Leaking fluids from vehicle engine can degrade hose and cause compressor clutches to slip

- **Use OEM parts**
  You get what you pay for! ... All parts are not created equal! ... Call us at 1-800-673-2446