17. MOUNT EC3 BOARD (ITEM 1) AND PROTECTIVE COVER MOUNTING BARS (ITEM 46) AS SHOWN.
18. MARK AND DRILL HOLES. DO NOT USE RELAY BOARD AS A DRILL TEMPLATE.
19. THREAD STANDOFFS (ITEM 49) ONTO STUDS ON THE PROTECTIVE COVER MOUNTING BARS.
   BE SURE TO TIGHTEN STANDOFF SO THE BASE IS MAKING FIRM CONTACT AGAINST THE MOUNTING BAR SURFACE.
20. MAKE WIRE CONNECTIONS TO THE RELAY BOARD AS SHOWN ON THE WIRING DIAGRAM. ADHERE TO
    ALL WIRING NOTES ON SHEET 1.
21. ONCE RELAY BOARD WIRING IS COMPLETED, TERMINALS ARE TORQUED, AND TERMINAL STRIP COVER IS INSTALLED,
    INSTALL THE PROTECTIVE COVER (ITEM 50) AS SHOWN BELOW.
22. PLUG TOGETHER THE MALE AND FEMALE TERMINALS TO MAKE THE WIRE CONNECTIONS BETWEEN THE DIODE
    MODULE ON THE PROTECTIVE COVER AND THE 2 POSITION STUD TERMINAL STRIP ON THE RELAY BOARD AS SHOWN.
    LOOM WIRES WITH 3/8 LOOM (ITEM 27).

**WARNING**
Risk of fire. Terminal block uses locking screws that should never be reused. When servicing, always use new hardware kit 5031322 from Transair and tighten to 18 in-lbs. Always follow service instructions. Contact Transair at 1-800-617-2446.