1. PACKAGE ALL ITEMS AND A COPY OF THIS DRAWING IN CARTON.
   IDENTIFY PART NUMBER AND REVISION LEVEL.
2. SECURE ALL WIRE AND CABLES TO MINIMIZE STRAIN AT RELAY BOARD TERMINATION POINTS.
3. GROUND TO CHASSIS AT CLOSEST POINT TO AVOID VOLTAGLOSS.
4. INSTALL PRESSURE SWITCH ON SWITCH PORT SPICE FITTED LOCATED
   IN THE COMPRESSOR DISCHARGE LINE.
5. PART NO. 118049 TO BE PURCHASED SEPARATELY.
6. PART NO. 118048 TO BE PURCHASED SEPARATELY.
7. INSTALL FUSE AS CLOSE AS POSSIBLE TO IGNITION SOURCE.
8. LOCATE POWER FUSES WITHIN 4 FT. OF POWER SOURCE AND BEFORE PASSING
   THROUGH ANY PARTITIONS. FUSES LOCATED ELSEWHERE MUST BE PRE-APPROVED
   BY YOUR ENGINEERING DEPARTMENT.
9. MOUNT RELAY BOARD IN A DRY LOCATION PROTECTED FROM ROAD SPRAY.
   IF THIS IS NOT POSSIBLE, PROTECT BOARD WITH SPLASH COVER.
   PART NO. 701436, PURCHASED SEPARATELY.
10. TORQUE TERMINAL STRIP SCREWS TO 20 IN.-LBS.
11. USE ONLY BATTERY OR ALTERNATOR POST OR ADEQUATE OEM-PROVIDED STUD
    FOR POWER PICKUP POINT. WHEN USING OEM-PRIMED STUD, VERIFY OEM FEEDER
    TO STUD AND ANY CIRCUIT PROTECTION UPSTREAM OF STUD ARE SIZED
    SUFITIALLY FOR AUXILIARY LOAD.
12. TERMINALS SHOWN LOCKING AT REAR OF SWITCH.
13. COND.
14.(nextProps)
15. NEXT

---

**TRANS/AIR MFG CORP**

**ELECTRICAL INSTALLATION**

**BASIC II, T/A 7723 SUPER**

**FORD F550, 2011 & NEWER**

---

**PARTS LIST**

---

**DRAWING**

**DEPIG**

---

**NOT TO SCALE**

---

**MANUFACTURER'S**

---

**SPECIFICATIONS**