NOTES: (INSTALLATION)
1. O-RING FITTINGS TO BE TORQUED ACCORDING TO CHART BELOW.
2. ALL FITTINGS MUST BE LUBRICATED WITH REFRIGERANT OIL.
3. USE ITEMS 6, 9, 10 & 11 FOR SECURING HOSES & HARNESS TO CHASSIS.
4. WRAP SUCTION LINE FITTING WITH ITEM 12 (NO DRIP).
5. MUST USE BUBBLE CRIMP TOOL, P/N 816039 FOR CRIMPING BEADLOCK FITTINGS.

NOTES: (PACKAGING)
1. PLACE ITEMS 5 & 6 (O-RINGS) INTO ITEM 13 (BAG).
2. PLACE ALL ITEMS INTO ITEM 7 (BOX) WITH A COPY OF THIS DRAWING AND IDENTIFY PART NO. AND REV. LEVEL.

Multiple revisions of this drawing may exist. To ensure you have the correct revision for your application, please contact Trans/Air (717-246-2627) before printing or use.