NOTES: (INSTALLATION)
1. O-RING FITTINGS TO BE TORQUED ACCORDING TO CHART.
2. ALL FITTINGS MUST BE LUBRICATED WITH REFRIGERANT OIL.
3. COMPLETE INSTRUCTION ON ITEM 16 (LABEL) AFTER CHARGING PROCEDURE.
4. USE ITEMS 10, 11, 12 & 13 FOR SECURING HOSES & HARNESS TO CHASSIS.
5. WRAP SUCTION LINE FITTINGS WITH TAPE NO DIP.
6. MUST USE BUBBLE CRIMP TOOL, P/N 816039 FOR CRIMPING BEADLOCK FITTINGS.
7. PLACE ITEM 21 (TEMPER EVIDENT TAP) OVER SERVICE VALVES.

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Notes: (PACKAGING)
1. PLACE ITEMS 5, 6, 7 & 8 (O-RINGS) INTO ITEM 14 (BOX).
2. PLACE ALL ITEMS INTO ITEM 9 (BOX) WITH A COPY OF THIS DRAWING AND
dENTITY PART NO. AND REV LEVEL.

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Multiple revisions of this drawing may exist. To ensure you have the correct revision for your application, please contact Trans/Air (717-246-2827) before printing or use.