NOTES: INSTALLATION
1. O-RING FITTINGS TO BE TORQUED ACCORDING TO CHART.
2. ALL FITTINGS MUST BE LUBRICATED WITH REFRIGERANT OIL.
3. DELCO BLOCK SUPPLIED WITH MOUNT KIT.
4. COMPLETE INFORMATION ON ITEM 1 (LABEL) AFTER CHARGING PROCEDURE.
5. USE ITEMS 13, 17, 18, & 19 FOR SECURING HOSES & HARNESS TO CHASSIS.
6. WRAP SUCTION LINE FITTINGS WITH ITEM 22 (NO DRIP).
7. MUST USE BUBBLE CRIMP TOOL, P/N 816039 FOR CRIMPING BEADLOCK FITTINGS.
8. PLACE ITEM 20 (TAMPER EVIDENT VITRA) OVER SERVICE VALVES.

NOTES: PACKAGING
1. PLACE ITEMS 14, 15, & 16 (O-RINGS) INTO PLASTIC BAG AND ITEMS 10 & 22 (SCREWS) INTO OTHER BAG.
2. PLACE ALL ITEMS INTO BOX WITH A COPY OF THIS DRAWING AND IDENTIFY PART NO. AND REV LEVEL.

Multiple revisions of this drawing may exist. To ensure you have the correct revision for your application, please contact Trans/Air (717-246-2627) before printing or use.