NOTES:
1. D-RING FITTINGS TO BE TORQUED ACCORDING TO CHART.
2. ALL FITTINGS MUST BE LUBRICATED WITH REFRIGERANT OIL.
3. COMPLETE INFORMATION ON ITEM 20 (LABEL) AFTER CHANGING PROCEDURE.
4. USE ITEMS 15, 16, 17, & 18 FOR SECURING HOSES & HARNESS TO CHASSIS.
5. LOCATE "TIE" (ITEM 5) AS CLOSE TO EVAPORATOR AS POSSIBLE.
6. MUST USE BUBBLE CRIMP TOOL, P/N 819039 FOR CRIMPING BEADLOCK FITTINGS.
7. PLACE ITEM 22 (TAMPER EVIDENT TYRAC) OVER SERVICE VALVES.

Multiple revisions of this drawing may exist. To ensure you have the correct revision for your application, please contact Trans/Air (717-246-2627) before printing or use.