NOTES:
1. ASSEMBLE FITTINGS ACCORDING TO T/A PROCEDURE 6002368
2. EACH HOSE END ON CLIP FITTINGS WILL REQUIRE ONE CASE AND TWO CLIPS.
3. ALL FITTINGS MUST BE LUBRICATED WITH REFRIGERANT OIL.
4. TORQUE ALL FITTINGS TO SPECS IN CHART BELOW.
5. MUST USE CRIMP TOOL P/N 816147 FOR CRIMPING CLIP FITTINGS.
6. USE CLAMPS, BRACKETS AND SCREWS PROVIDED TO SECURE HOSES TO CHASSIS.
7.WRAP SUCTION LINE FITTINGS IN EVAPORATOR WITH NO DRIP, ITEM 12.
8. COMPLETE CHARGING LABEL, ITEM 13, AND APPLY TO A VISIBLE LOCATION.
9. PLACE ITEM 26 (TAMPER EVIDENT TYRAP) OVER SERVICE VALVES.

- 01 - TA-70, 71
EVAPORATOR FITTINGS

- 02 - TA-30
EVAPORATOR FITTINGS

- 03 - FM-45
EVAPORATOR FITTINGS

DASH AIR

LIQUID LINE #6 HOSE

NOT PICTORIALLY CORRECT

FACTORY COMPRESSOR W/D.E.M. FITTINGS

COMP.

APPROXIMATE HOSE REQUIREMENTS

HOSE SIZE T/A P/N LENGTH
#12 HOSE 311022 35 FT
#10 HOSE 311021
#8 HOSE 311020 35 FT
#6 HOSE 311020

LIQUID LINE #6 HOSE

SUCTION LINE #12 HOSE

RADIATOR CONDENSER

FTG TORQUE REQUIREMENTS
3/8 FTG 11-13 FT-LBS
1/2 FTG 15-20 FT-LBS
5/8 FTG 21-27 FT-LBS
3/4 FTG 28-33 FT-LBS

ELECTRIC \n
Multipl e revisions of 
this drawing may exist. 
To ensure you 
have the correct 
revision for your 
application, please 
contact Trans/Air 
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printing or use.