NOTES: (INSTALLATION)
1. O-RING FITTINGS TO BE TORQUED ACCORDING TO CHART BELOW.
2. ALL FITTINGS MUST BE LUBRICATED WITH MINERAL OIL.
3. COMPLETE INFORMATION ON ITEM 13 (LABEL) AFTER CHARGING PROCEDURE.
4. USE ITEMS 14 THRU 17 FOR SECURING HOSES & HARNESS TO CHASSIS.
5. WRAP SUCTION LINE FITTINGS WITH NO GRIP, ITEM 18.
6. ASSEMBLE CLIP FITTINGS ACCORDING TO T/A PROCEDURE 002368, ITEM 19. EACH HOSE END REQUIRES 1 CAGE AND 2 CLIPS. FITTINGS MUST BE LUBRICATED WITH MINERAL OIL BEFORE ASSEMBLY. MUST USE CRIMP TOOL, F/A 816147, FOR CRIMPING CLIP FITTINGS.
7. PLACE ITEM 23 (TAMPER EVIDENT TAMPER) OVER SERVICE VALVES.

NOTES: (PACKAGING)
1. PLACE ITEMS 10, 11, AND 12 INTO PLASTIC BAG.
2. PLACE ITEMS 6 THRU 9 INTO ANOTHER PLASTIC BAG.
3. PLACE ALL ITEMS INTO BOX WITH A COPY OF THIS DRAWING AND T/A PROCEDURES, ITEM 18. IDENTIFY IDENTIFY WITH PART NUMBER AND REV LEVEL.

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**Evaporator TA-73**

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**SKIRT MOUNTED CONDENSER SMC3L**

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**Compressor**

FORD V8 / V10 GAS

ADD-ON

FTG TORQUE REQUIREMENTS

1/2 FTG 15-20 FT-LBS
3/8 FTG 21-27 FT-LBS
3/4 FTG 28-33 FT-LBS

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**Multiple revisions of this drawing may exist. To ensure you have the correct revision for your application, please contact Trans/Air (717-246-2627) before printing or use.**