NOTES: (INSTALLATION)
1. ASSEMBLE FITTINGS ACCORDING TO 1/A PROCEDURE NO. 002397, ITEM 21
2. EACH HOSE END ON CLIP-LOCK FITTINGS WILL REQUIRE ONE CLIP HOLDER AND TWO CLIPS.
3. O-RING FITTINGS TO BE TORQUED ACCORDING TO CHART BELOW.
4. ALL FITTINGS MUST BE LUBRICATED WITH REFRIGERANT OIL.
5. USE ITEMS 7, 8, 9 & 10 FOR SECURING HOSES & HARNESS TO CHASSIS.
6. WRAP SUCTION LINE FITTING WITH ITEM 11 (NO DRIP).
7. MUST USE CRIMP TOOL, P/N 818178 FOR CRIMPING CLIP-LOCK FITTINGS.
8. COMPLETE INFORMATION ON ITEM 12 AND APPLY IN A VISIBLE LOCATION.

NOTES: (PACKAGING)
1. PLACE ALL ITEMS INTO BOX WITH A COPY OF THIS DRAWING AND IDENTIFY PART NO. AND REV LEVEL.

Multiple revisions of this drawing may exist. To ensure you have the correct revision for your application, please contact Trans/Air (717-246-2627) before printing or use.