NOTES: (INSTALLATION)
1. ASSEMBLE FITTINGS ACCORDING TO T/A PROCEDURE NO. 005309.
2. EACH HOSE END ON CLIP-LOK FITTINGS WILL REQUIRE ONE CLIP HOLDER AND TWO CLIPS.
3. ALL FITTINGS MUST BE LUBRICATED WITH REFRIGERANT OIL.
4. TORQUE FITTINGS ACCORDING TO CHART.
5. COMPLETE INFORMATION ON ITEM 1B (LABEL) AFTER CHARGING PROCEDURE.
6. USE ITEMS 10, 11, 12 & 13 FOR SECURING HOSES & HARNESS TO CHASSIS.
7. WRAP SUCTION LINE FITTINGS WITH ITEM 150 (NOSHARP TAPE).
8. MUST USE CRIMP TOOL, P/N 816179, FOR CRIMPING CLIP-LOK FITTINGS.
9. PLACE ITEM 18 (TAMPER EVIDENT TAPE) OVER SERVICE VALVES.

NOTES: (PACKAGING)
1. PLACE ALL ITEMS INTO BOX WITH A COPY OF THIS DRAWING AND IDENTIFY PART NO. AND REV LEVEL.

FTG TORQUE REQUIREMENTS
3/8 FTG 11-13 FT-LBS
1/2 FTG 13-20 FT-LBS
5/8 FTG 21-27 FT-LBS
3/4 FTG 28-33 FT-LBS

Multiple revisions of this drawing may exist. To ensure you have the correct revision for your application, please contact Trans/Air (717-248-2627) before printing or use.